



400 Commonwealth Drive, Warrendale, PA 15096-0001

SURFACE VEHICLE RECOMMENDED PRACTICE

Submitted for recognition as an American National Standard

SAE J1344

REV.
JUN95

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Superseding J1344 APR93

MARKING OF PLASTIC PARTS

1. Scope—This SAE Recommended Practice provides a system for marking plastic parts to designate the type of material from which the part was fabricated.

1.1 Purpose—The purpose of this document is to provide information to facilitate the:

- Selection of materials and procedures for repairing and repainting plastic parts
- Collection and handling of parts for subsequent recycling

2. References

2.1 Applicable Documents—The following publications form a part of this specification to the extent specified herein.

2.1.1 ISO PUBLICATIONS—Available from ANSI, 11 West 42nd Street, New York, NY 10036-8002.

- ISO 1043—1—Plastics-Symbols-Part 1: Basic polymers and their special characteristics
- ISO 1043—2—Plastics-Symbols-Part 2: Fillers and reinforcing materials
- ISO 1629—Rubber and latices—Nomenclature
- ISO 11469—Plastics—Generic identification and marking of plastic products

2.1.2 VDA STANDARDS—Available from DIN Deutsches, Institut für Normung, Burggrafen Strasse 6, Postfach 1107, D-1000 Berlin 30 Germany.

VDA 260—German Motor Vehicles—Marking of Parts of Polymeric Materials

2.2 Related Publications—The following publications are provided for information purposes only and are not a required part of this document.

2.2.1 ASTM PUBLICATIONS—Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

ASTM D 1600—Standard Terminology Relating to Abbreviations, Acronyms, and Codes for Terms Relating to Plastics

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3. Description

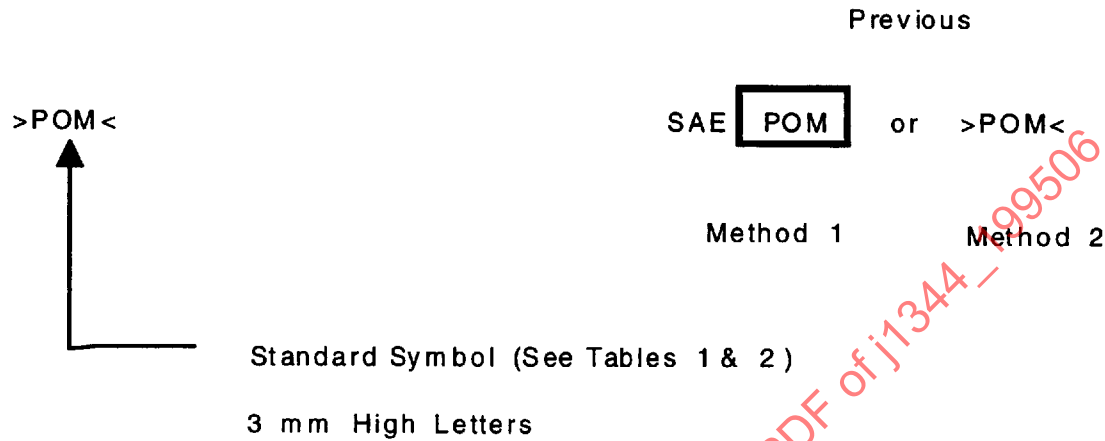
- 3.1** The system is based on standard symbols for terms relating to plastics published by the International Organization for Standardization (ISO 1043). Most commonly used symbols, including some not covered by ISO, are shown in Table 1. In addition, symbols for commercial plastic blends are shown in Table 2, and symbols for commonly used automotive fillers/reinforcements derived from ISO 1043-2 are shown in Table 3.
- 3.2** If additional symbols are required to cover new materials, the form in Appendix A shall be completed and submitted to SAE. New symbols will be included in the next revision to this document.

4. Use of Marking Symbols

- 4.1** In view of the wide variety of parts used in substantially different assembly situations, this document does not prescribe the location, and/or method of marking; however, the following guidelines should be followed:
- 4.1.1** Field service people should be informed regarding the material from which the part is made so suitable repair and paint procedures may be used.
- 4.1.2** Wherever practicable, the marking should be located where it may be observed while the part is in use. Consideration should be given to the use of multiple markings on large or complex shaped parts.
- 4.1.3** From the standpoint of field service people, marking on the outside surface of the part (in an unobtrusive location from the viewpoint of the owner) is preferred.
- 4.1.4** Markings applied with inks, dyes, or paints should not bleed, run, smudge, or stain other materials which may come in contact with the marking.
- 4.1.5** Marking should be designed to remain legible during the entire life of the part.
- 4.1.6** Markings which are molded into the part are preferred since they are permanent and do not require separate manufacturing operations as do those applied to the surface of the part after molding. Molded in markings should not create a stress concentration site which could result in premature cracking of the part.
- 4.1.7** The recommended practice for the standard marking symbol is as shown in Figure 1. Dimensions are suggested guidelines. Markings should be proportional to part size.
- 4.1.8** EXAMPLES—(See Figure 2)
- 4.2** For parts using plastic materials containing fillers/reinforcements in the amount of 10% and greater, the same designation shall be used for the "family name" as defined in Table 1 and, in addition, alpha codes from ISO 1043-2, followed by a numeric value representing the nominal percentage of filler/reinforcer. The polymer family codes shall be separated from the filler/reinforcement codes and value by use of a hyphen.
- 4.2.1** EXAMPLES—(See Figure 3)
- 4.3** Parts fabricated from two or more materials, some of which are not readily visible, may be marked so the primary visible material is identified first by the system specified in 3.1 followed by identification of the other material(s) where the individual identification(s) is separated by a comma. The main component by mass is identified by underlining.

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4.3.1 EXAMPLES—For a product made of three components, the visible one is a thin coating of poly (vinyl chloride) over a polyurethane containing an insert of acrylo/nitrile/butadiene/styrene that is the major component by mass, see Figure 4.



(R) FIGURE 1—STANDARD MARKING SYMBOL

>PP<	Polypropylene
>PA66<	Poyamide 66
>ABS+PC<	Acrylonitrile/butadiene/styrene + Polycarbonate Blend

(R) FIGURE 2—EXAMPLES OF STANDARD MARKING SYMBOL

>PBT-GF30<	Polybutylene Terephthalate, 30 % Glass Fiber Reinforced
or	
>PBT-(GF+MD)40<	
>PBT-(GF15+MD25)<	Polybutylene Terephthalate, 15 % Glass Fiber + 25 % Mineral Reinforced

(R) FIGURE 3—EXAMPLES OF STANDARD MARKING SYMBOLS FOR REINFORCED PLASTICS

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>PVC,PUR,ABS<

(R) FIGURE 4—EXAMPLES OF STANDARD MARKING SYMBOLS FOR COMPOSITE PARTS

5. Notes

5.1 Additional Information—Appendices C, D, and E are cross reference listings designed to assist the user in relating SAE marking symbols to SPI/PBI container codes as well as common plastic names and supplier trademarks. Appendix F references symbols for elastomers, based on ISO 1629, with potential use in plastic blends.

5.2 Marginal Indicia—The (R) is for the convenience of the user in locating areas where technical revisions have been made to the previous issue of the report. If the symbol is next to the report title, it indicates a complete revision of the report.

PREPARED BY THE SAE PLASTICS COMMITTEE

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TABLE 1—SYMBOLS FOR MARKING PLASTIC PARTS

Plastic "Family" Name	Common Name	Standard Symbol	(Previous) ¹
Acrylonitrile/butadiene		AB	
Acrylonitrile/butadiene/acrylate		ABA	
Acrylonitrile/butadiene/styrene		ABS	
Acrylonitrile/ethylene/styrene		AES	
Acrylonitrile/methyl/methacrylate		AMMA	
Acrylonitrile/styrene/acrylate		ASA	
Carboxymethyl cellulose		CMC	
Casein		CS	
Cellulose acetate		CA	
Cellulose acetate butyrate		CAB	
Cellulose acetate propionate		CAP	
Cellulose formaldehyde		CF	
Cellulose nitrate		CN	
Cellulose propionate		CP	
Cellulose triacetate		CTA	
Chlorinated polyethylene		CPE	
Chlorinated poly (vinyl chloride)		CPVC	
Epoxide; Epoxy		EP	
Ethyl cellulose		EC	
Ethylene/ethyl/acrylate		EEA	
Ethylene/methacrylic acid		EMA	
Ethylene/propylene/diene		EPDM	
Ethylene/tetrafluoroethylene		ETFE	
Ethylene/vinyl acetate		E/VAC	(EVA)(EVAC)
Furan formaldehyde		FF	
Melamine-formaldehyde		MF	
Perfluoro (ethylene/propylene): Tetrafluoroethylene/ hexafluoropropylene		FEP	
Phenol-formaldehyde		PF	
Phenol-furfural		PFF	
Polyamide	Nylon	PA	
6 Polyamide		PA6	
66 Polyamide		PA66	
46 Polyamide		PA46	
69 Polyamide		PA69	
11 Polyamide		PA11	
12 Polyamide		PA12	
610 Polyamide		PA610	
612 Polyamide		PA612	
(R) Polyamide copolymers based on terephthalic acid, hexamethylenediamine, and 2-methylpentemethylenediamine		PA6T/MPMD	
Polyamide-imide		PAI	
Polyacrylonitrile		PAN	
Polyarylamid (polyaramide)		PARA	
Polyarylether		PAE	
Polyaryletherkeone		PAEK	
Polyarylsulfone		PAS	(PASU)
Polybutene-1		PB	
Polycarbonate plastics		PC	
Polychlorotrifluoroethylene		PCTFE	
Poly (diallyl phthalate)		PDAP	(DAP)
Polydicyclopentadiene		PDCPD	
Polyester, thermoplastic:			
Polyarylate (polyarylterephthalate)		PAT	
(R) Liquid Crystal Polymer: Copolyester (polyarylterephthalate)		LCP	(ARP)
Polybutylene terephthalate		PBT	

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TABLE 1—SYMBOLS FOR MARKING PLASTIC PARTS (CONTINUED)

Plastic "Family" Name	Common Name	Standard Symbol	(Previous) ¹
(R) Polycyclohexylene terephthalate (poly [1,4 cyclohexylene dimethylene terephthalate])		PCT	
Polyether block amide		PEBA	
Polyethylene terephthalate		PET	
Polyester, thermoset (unsaturated)	SMC, BMC, TMC	UP	
Polyetherimide		PEI	
Polyetherketone		PEK	
Polyether-etherketone		PEEK	
Polyethersulfone		PES	(PESU)
Polyethylene		PE	
Linear Low Density		PE-LLD	(LLDPE)
Low Density		PE-LD	(LDPE)
Linear Medium Density		PE-LMD	(LMDPE)
Medium Density		PE-MD	(MDPE)
High Density		PE-HD	(HDPE)
Ultra-high molecular weight		PE-UHMW	
Poly (ethylene oxide)		PEOX	(PEO)
Perfluoroalkoxyalkane		PFA	
Polyimide		PI	
Polyimidesulfone		PIS	(PISU)
Polyisobuthylene		PIB	
Poly (methyl methacrylate)	Acrylic	PMMA	
Poly (methyl methacrylate imide)		PMMI	
Poly (4-methylpentene-1)		PMP	
Poly (p-oxybenzoate)		POB	
Polyoxymethylene; polyformaldehyde	Acetal	POM	
Polyphenylene ether		PPE	(POP)
Polypropylene		PP	
Polystyrene		PS	
Polysulfone		PSU	
Poly (phthalamide)		PPA	
Poly (propylene oxide)		PPOX	
Poly (phenylene sulfide)		PPS	
Poly (phenylene sulfone)		PPSU	
Polytetrafluoroethylene		PTFE	
Polyurethane, thermoset (unsaturated)		PUR	
Poly (vinyl acetate)		PVAC	
Poly (vinyl alcohol)		PVAL	
Poly (vinyl butyral)		PVB	
Polyvinylcarbazole		PVK	
Poly (vinyl chloride)		PVC	
Poly (vinyl chloride acetate)		PVCA	
Poly (vinyl fluoride)		PVF	
Poly (vinyl formal)		PVFM	
Poly (vinylidene chloride)		PVDC	
Poly (vinylidene fluoride)		PVDF	
Polyvinylpyrrolidone		PVP	
Silicone		SI	
Styrene/acrylonitrile		SAN	
Styrene/butadiene		SB	
Styrene/maleic anhydride plastics		SMA	(S/MA)
Styrene/a-methylstyrene		SMS	
Thermoplastic Elastomers:			
Polyether block amide		PEBA	
Polyolefinic		TEO	(TPO)(E/P)
Ether ester block copolymer		TEEE	(EEBC)

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TABLE 1—SYMBOLS FOR MARKING PLASTIC PARTS (CONTINUED)

	Plastic "Family" Name	Common Name	Standard Symbol	(Previous) ¹
(R)	Polyurethane		TPU	(TPUR)(RTPU)
	Styrene block copolymer		TES	(SEBS)
	Urea-formaldehyde		UF	
	Vinyl chloride/ethylene		VCE	
	Vinyl chloride/ethylene/methyl acrylate		VCEMA	
	Vinyl chloride/methyl acrylate		VCMA	
	Vinyl chloride/vinyl acetate		VCVAC	
	Vinyl chloride/vinylidene chloride		VCVDC	

Note¹ Previous—SAE J1344 or other commonly used marking symbols

Note a—Common names and trademarks for each plastic "family" name are shown in Appendix "C", and are intended as a guide to aid the user in selecting the correct standard symbol for the material under consideration.

Note b—Symbols listed as ("PREVIOUS SYMBOLS") are former designations and should not be used on new parts. Intent of this is that changes are to be implemented on new or redesigned parts.

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TABLE 2—SYMBOLS FOR COMMERCIAL BLENDS

	Commercial Blends ¹	Standard Symbol	(Previous)
	Acrylonitrile/butadiene/styrene + polyamide	ABS+PA	
	Acrylonitrile/butadiene/styrene + polycarbonate	ABS+PC	
	Acrylonitrile/butadiene/styrene + polyphenylene sulfone	ABS+PPSU	
	Acrylonitrile/butadiene/styrene + polytetrafluoroethylene	ABS+PTFE	
	Acrylonitrile/butadiene/styrene + polyvinyl chloride	ABS+PVC	
	Acrylonitrile/butadiene/styrene + styrene maleic anhydride	ABS+SMA	(ABS+S/MA)
(R)	Acrylonitrile/butadiene/styrene + thermoplastic polyurethane	ABS+TPU	(ABS+TPUR)
	Acrylonitrile/styrene/acrylate + polycarbonate	ASA+PC	
	Acrylonitrile/styrene/acrylate + polymethyl methacrylate	ASA+PMMA	
	Acrylonitrile/styrene/acrylate + polyvinyl chloride	ASA+PVC	
	Polyamide + ethylene methacrylic acid (ionomer)	PA+EMA	
	Polyamide (amorphous) blend	PA+	
	Polyamide + polyethylene	PA+PE	
	Polyamide + styrene/acrylonitrile	PA+SAN	
	Polycarbonate + polybutylene terephthalate	PC+PBT	
	Polycarbonate + polyethylene terephthalate	PC+PET	
	Polycarbonate + polybutylene	PC+PE	
(R)	Polycarbonate + polycyclohexylene terephthalate	PC+PCT	
	Polycarbonate + styrene maleic anhydride	PC+SMA	(PC+S/MA)
(R)	Polycarbonate + thermoplastic polyurethane	PC+TPU	(PC+TPUR)
(R)	Polybutylene terephthalate + acrylonitrile/styrene/acrylate	PBT+ASA	
	Polybutylene terephthalate + polyethylene terephthalate	PBT+PET	
	Polybutylene terephthalate + polyphenylene ether	PBT+PPE	
	Polyethylene terephthalate + polymethyl methacrylate	PET+PMMA	
	Polyethylene terephthalate + polyphenylene sulfone	PET+PPSU	
	Polyoxymethylene + polytetrafluoroethylene	POM+PTFE	
	Polyphenylene ether + polyamide	PPE+PA	(PA+PPE)
	Polyphenylene ether + high impact polystyrene	PPE+PS	
	Polyphenylene sulfide + polytetrafluoroethylene	PPS+PTFE	
	Polypropylene + ethylene/propylene/diene	PP+EPDM	
	Polysulfone + acrylonitrile/butadiene/styrene	PSU + ABS	
	Polysulfone + polycarbonate	PSU + PC	
	Polysulfone + polyethyleneterephthalate	PSU + PET	
	Polyvinyl chloride + chlorinated polyethylene	PVC+CPE	
	Polyvinyl chloride + nitrile butadiene rubber	PVC+NBR	
	Polyvinyl chloride + polymethyl methacrylate	PVC+PMMA	
	Polyvinyl chloride + polyurethane	PVC+PUR	(PVC+PU)
	Styrene/maleic anhydride + high impact polystyrene	SMA+PS	(S/MA+PS)

¹ Commercial mixtures/blends (alloys) of plastic resins.

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TABLE 3—SYMBOLS FOR FILLERS AND REINFORCING MATERIALS

	Fillers and Reinforcing Materials	Standard Symbol
	Glass spheres	GB
	Glass fiber	GF
	Glass fiber/mineral ¹	(GF+M)*
	Glass fiber/mica ²	(GF+P)*
	Glass mat	GM
	Carbon, graphite	C
	Carbon fibers	CF
	Aramid fibers	RF
	Mineral ¹	M
	Clay ²	E
	Calcium carbonate ² powder	KD
(R)	Mica ²	P
(R)	Talc powder	TD
	Wood powder	WD

* Mixtures of fillers may be shown in parentheses by combining the relevant symbols with the sign "+".

(R) ¹ The "mineral" designation indicated here is generic, i.e., the type of mineral used as a filler is unknown.

(R) ² When specific minerals are used as fillers, such as clay, calcium carbonate, mica, talc, etc., the precise symbol should be used. The form of the "mineral" should also be identified when available, e.g., beads (B); powder (D); fiber (F); whiskers (H); flake (S), yarn (Y).

Additional symbols for fillers and their form/structure are listed in ISO 1043-2.

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APPENDIX A REQUEST TO ADD NEW MARKING SYMBOLS AND/OR TRADEMARKS

A.1 The following procedure is to be utilized to apply for inclusion of new marking symbols and/or trademarks into SAE J1344.

A.1.1 Complete Figure A1:

- Plastic or Plastic Blend "Family" Name: _____

- (Check One)

 • Proposed Marking Symbol:

New Symbol _____
 Existing _____
- Supplier's Trademark (If any): _____
- Supplier: _____
- Name of Submitter: _____
- Telephone Number: () _____
- Date Submitted: _____
- Signature: _____

Mail This Form To:

SAE
 Land & Sea Technical Division
 Materials Staff Engineer
 400 Commonwealth Drive
 Warrendale, PA 15096-0001

Note—The procedure shown in Appendix B will be used to process requests for the addition of new symbols only. Requests to add trademarks to cross reference listings will be handled as editorial changes.

FIGURE A1—REQUEST FORM TO ADD NEW MARKING SYMBOLS AND/OR TRADEMARKS

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APPENDIX B PROCESS FLOW CHART—ADDING NEW SYMBOLS TO J1344

B.1 See Figure B1.

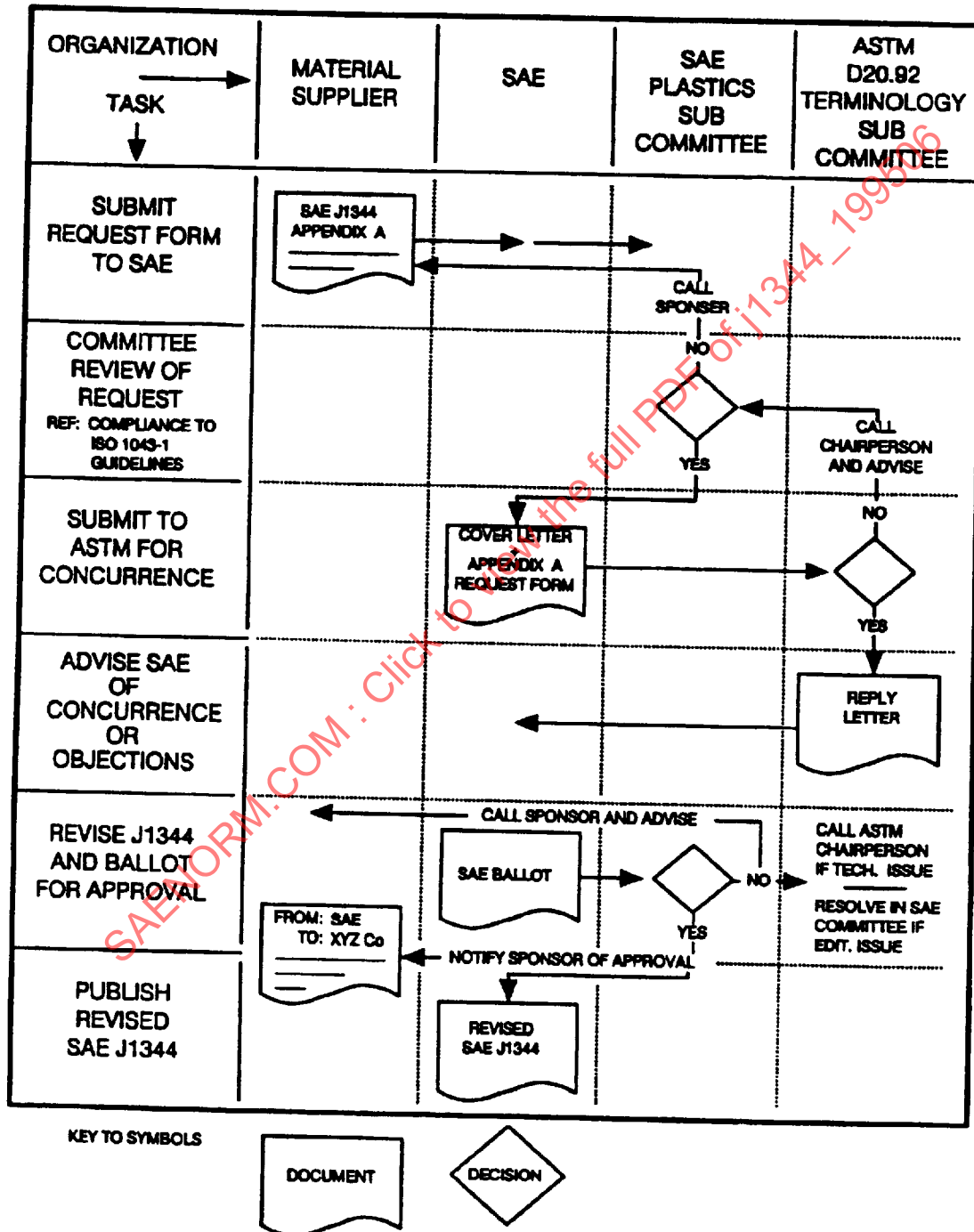


FIGURE B1—PROCESS FLOW CHART—ADDING NEW SYMBOLS TO J1344

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APPENDIX C CROSS REFERENCE SYMBOLS TO COMMON NAMES/TRADEMARKS

C.1 See Table C1.

TABLE C1—CROSS REFERENCE SYMBOLS TO COMMON NAMES/TRADEMARKS

Standard Symbol	Previous	Example of Common Names and/or Trademarks
AB		--
ABA		--
ABS		ABS, Absafil, Cycolac, Cadon, Lustran, Novodur, Magnum, Tertuan, Elemid
ABS+PA		Triax 1000
(R) ABS+PC		Bayblend, Cycoloy, Proloy, Pulse, Triax
ABS+PTFE		Thermocomp AL
ABS+PVC		Cycovin K, Kralastic FVM, Lustran
ABS+SMA	(ABS+S/MA)	Cadon
(R) ABS+TPU	(ABS+TPUR)	Cycoloy, Estane, Pellethane, Prevail
AES		Rovel
AMMA		--
ASA		Luran S, Centrex
(R) ASA+PC		Geloy, Terblend S
ASA+PMMA		Geloy 1320
ASA+PVC		Geloy 1200
CMC		--
CS		--
CA		Ampol, Cellidor, Ethocel, Tenite
CAB		Ethocel, Tenite, Uvex
CAP		Cellidor, Ethocel, Tenite
CN		Nitrocellulose
CP		Cellidor, Ethocel, Tenite
CPE		Penton, Thermo, Tyrin
CPVC		--
CP		--
CTA		--
EC		Ethocel
EP		Araldite, Crovel, Epon, Epotuf
EEA		--
EMA		Ionomer, Formion, Surlyn
ETFE		--
E/VAC	(EVAC)	Elvax, Microthane
FCEA		--
FEP		Fluorocomp, Teflon
FF		--
(R) LCP	(APR)	Vectra, Xydar
MF		Cymel, Diaron, Isomin, Melmac
PA+EMA		Nycoa 1900
PA+PE		Selar
PA+SAN		N5
PA6		Nylon 6, Akulon, Ashlene, Capron, Fiberod, Maranyl, Nydur, Nykon, Nylatron, Nypel, Texalon, Thermocopm, Ultramid, Wellamid
PA66		Nylon 66, Akulon, Ashlene, Fiberod, Maranyl, Minlon, Nylafil, Nylatron, Texalon, Technyl, Ultramid, Vydine, Wellamid, Zytel
PA46		Nylon 46, Stanyl
PA69		Nylon 69, Vydine
PA11		Nylon 11, NH, N8, Riisan, RTP, Thermocomp

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**TALE C1—CROSS REFERENCE SYMBOLS TO COMMON NAMES/TRADEMARKS
(CONTINUED)**

Standard Symbol	Previous	Example of Common Names and/or Trademarks
PA12		Nylon 12, Grilamid, Nylafil, Rilsan, Rimplast, Thermocomp, Vestamid
PA610		Nylon 610, Hiloy, Maranyl, Nylafil, RTP
PA612		Nylon 612, Grilon, N6, Nylafil, Nylatron, Rilsan, Vestamid, Zytel
(R) PA6T/MPMD		Polyamide copolymer based on terephthalic acid, hexamethylenediamine, and 2-methylpantamethylenediamine, Zytel HTN
PAE		--
PAEK		Kadel, Ultrapec
PAI		Torlon
(R) PARA		Aramid
PAS	(PASU)	Astrel, Radel
PAT		Apec, Ardel, Arylon, Durel, Econol
PB		Duraflax
(R) PBT		Celanex, Petra, Pocan, Rynite, Ultradur, Valox, Vandar, Wellite
(R) PBT+ASA		Ultrablend
PBT+PET		Bexloy K & J, Celanex, Valox
PBT+PPE		Gemax
PC		Calibre, Lexan, Merlon, Macrolon
PC+PBT		Macroblend, Sabre, Valox, Xenoy
(R) PC+PCT		Ektar MB
PC+PE		Lexan, Merlon T
(R) PC+PET		Ektar MB, Macroblend, Sabre, Valox
PC+SMA	(PC+S/MA)	Arloy
(R) PC+TPU	(PC+TPUR)	Texin
(R) PCT		Ektar
PCTFE		Aclar, Halon, Kel-F
PDAP	(DAP)	Dapon, Durex, Poly-Dap
PDCPD		Melton LMR, Telene
PE-HD	(HDPE)	Alathon, Bakelite, Chevron HiD, Dowlax, Empee, Fortiflex, Hi-Fax, Hostalen, Lupolen, Marlex, Paxon, Petrothene, Polyfort, Vestolen
PE-LD	(LDPE)	Alathon, Bakelite, Dowlax, Empee, Esocrene Fortiflex, Petrothene, Rexane
PE-LLD	(LLDPE)	Alathon, Bakelite, Esocrene, Fortiflex, Petrothene
PE-LMD	(LMDPE)	--
PE-MD	(MDPE)	Bakelite, Dowlax, Esocrene, Fortiflex, Marlex, Petrothene
(R) PEBA		Dynyl, Estamid(ester), Pebax, Vestamid
PEEK		Victrex PEEK
PEI		Ultem
PEK		Victrex PEK
PEOX	(PEO)	Hostalen
PES	(PESU)	Ultrason, Radel A, Victrex PES
PET		Hostadur, Impet, Petlon, Petra, Rynite, Ultradur, Valox, Wellpet
PET+PMMA		Ropet
PF		Phenolic, Durez, Plenco
PFF		--
PI		Envex, Gemon, Kinel, Pyralin, Skybond, Vespel
PIB		Oppanol B
PIS	(PISU)	PISO
PMMA		Acrylic, Acrylite, Crolite, Diakon, Oroglass, Plexiglas, XT Polymer, Vedril
PMMI		Kamax
PMP		TPX
POB		Ekkcel
POM		Acetal, Celcon, Delrin, Hostaform, Ultraform
POM+PTFE		Delrin AF, Thermocomp KL
(R) PP		Adpro, Astryn, Azdel, Daplen, Ektar FB, Esocrene, Hifax, Hostacom, Hostalen, Marlex, Moplen, Mytex, Novolen, Oleflo, Polyfort, Pro-fax, Tenite
(R) PPA		Amodel, Ultramid T

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**TALE C1—CROSS REFERENCE SYMBOLS TO COMMON NAMES/TRADEMARKS
(CONTINUED)**

Standard Symbol	Previous	Example of Common Names and/or Trademarks
PPE	(POP)	Noryl, Prevex (see BLENDS, Table 2)
PPE+PA	(PA+PPE)	Noryl GTX
PPE+PS		Noryl, Prevex
PPOX		--
PPS		Fortron, Ryton, Supec
PPS+PTFE		Alton, Polycorp
PPSU		Udel, Radel R, Ultrason
PS		Dylene, Durathon, Lustrex, Polystyrol, Stryon, Tuf-Flex, Styron
PSU		Udel
PSU+ABS		Mindel A
PSU+PC		Mindel S
PSU+PET		Mindel B
PTFE		Fluon, Halon, Hostafion, Teflon, Tetran
PUR		Adiprane, Bayflex, Casthetane, Cyanaprene, Desmopan, Spectrim
PVAC		Gelva, Vinylite
PVAL		Evanol, Gelvatol
PVB		Butvar, Vinylite, Butacite
PVC		Apex, Geon, Gracon, Pliovic, Polyvin, Unichem, Trosiplast, Vinoflex
PVC+CPE		Hostalite Z
PVC+NBR		Hycar, Paracil, Ozo, Vynite
PVC+PUR		DKE+450, Kydex
PVCA	(PVC+PU)	Vythene
PVF		--
PVFM		Tedlar
PVDC		Formvar
PVDF		Saran
PVK		Kynar
PVP		Luvican
SI		--
SAN		--
SB		Forsacryl, Lustran, Luran, Tyril
SMA	(S/MA)	Andrex, Cadon, Dylark, Elexar, K-Resins, Pliolite, Polystyrel, Stapron, Styrolux
SMA+PS	(S/MA+PS)	Cadon (see BLENDS, Table 2)
TPES		Thermoplastic Polyester
TEO	(TPO)(E/P)	Ektar, Ferroflex, Moplen, Polytrope, Prolastomer, Renflex, Safflex, Sarlink, Santoprene, Sarlink 2000, Sarlink 3000, Telcar, Trefsin, Vistaflex, Vyram
TEEE	(EEBC)	Hytrell, Lomod, Riteflex BP, TEP
(R) TPU	(TPUR)(RTPU)	Bayflex, Cytar, Estane, Orthane, Pellathane, Polypur, Texin, Isoplast
TES	(SEBS)	Elexar, Kraton
UF		Plaskon, Skanopal
UP		BMC, SMC, XMC, Derakene, Premi-Glas, Selectron, Vibrin-Mat
VCE		--
VCEMA		--
VCMA		--

¹ The trademarks listed are intended as a guide to aid the user in selecting the correct standard SAE symbol for the material under consideration. It is not intended or implied that the listing is a material approved for any given specification or application nor is the listing complete for any one plastic "family" name since additional materials may be available which are not marketed under a trademark.

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**APPENDIX D
CROSS REFERENCE LIST
SPI/PBI PLASTIC CONTAINER MARKING CODES
TO
SAE PART MARKING SYMBOLS**

D.1 See Figure D1.

<u>MATERIAL</u>	<u>SPI/PBI CODE</u>	<u>SAE CODE</u>
POLYETHYLENE TEREPHTHALATE	 PETE	> PET <
HIGH DENSITY POLYETHYLENE	 HDPE	> PE-HD <
POLYVINYL CHLORIDE	 PVC	> PVC <
LOW DENSITY POLYETHYLENE	 LDPE	> PE-LD <
POLYPROPYLENE	 PP	> PP <
POLYSTYRENE	 PS	> PS <
ALL OTHER RESINS	 OTHER	SEE TABLES 1 & 2

NOTE: SPI - THE SOCIETY OF THE PLASTICS INDUSTRY, INC
PBI - PLASTIC BOTTLE INSTITUTE

FIGURE D1 - CROSS REFERENCE LIST SPI/PBI PLASTIC CONTAINER MARKING CODES
TO SAE PART MARKING SYMBOLS

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APPENDIX E CROSS REFERENCE LISTING OF TRADEMARKS

Table E1 is intended to assist in the crossreferencing of trademarks as listed in Table C1 to their suppliers.

TABLE E1—CROSS REFERENCE LISTING—TRADEMARKS/SUPPLIERS

Trademarks	Supplier	Symbol	Plastic "Family" Name
ACETAL	GENERIC NAME	POM	POLYOXYMETHYLENE: POLYFORMALDEHYDE —"ACETAL"
ACLAR	AUSIMONT	PCTFE	POLYCHLOROTRIFLUORO- ETHYLENE
ACRYLITE	CYRO INDUSTRIES	PMMA	POLY (METHYL METHACRYLATE)—"ACRYLIC"
ADIPRANE	UNIROYAL INC.	PUR	POLYURETHANE, THERMOSET (UNSATURATED)
(R) ADPRO	GENESIS POLYMERS	PP	POLYPROPYLENE
AKULON	A. SCHULMAN INC.	P6, PA66	POLYAMIDE 6 & 66—"NYLON 6 & 66"
ALATHON	DUPONT DE NEMOURS & CO.	PE-LD, PE-HD, PE-LLD PPS+PTFE	POLYETHYLENE, LOW, HIGH, LINEAR LOW DENSITY
ALTON	INTERNATIONAL POLYMERS	PPA	POLYPHENYLENE SULFIDE + POLYTETRA FLUORETHYLENE
AMODEL	AMOCO CHEMICAL CORP	CA	POLY PHTHALAMIDE
AMPOL	AMERICAN POLYMERS INC	SB	CELLULOSE ACETATE
ANDREZ	UNKNOWN	PAT	STYRENE-BUTADIENE
(R) APEC	BAYER	PAT	POLYARYLATE -POLYESTER, THERMOPLASTIC
APEX	TEKNOR APEX CO.	PVC	POLY (VINYL CHLORIDE)
ARALDRITE	CIBA-GEIGY CORP.	EP	EPOXIDE: EPOXY
ARDEL	AMOCO CHEMICAL CORP	PAT	POLYARYLATE -POLYESTER, THERMOPLASTIC
ARLOY	ARCO CHEMICAL CO	PC+SMA	POLYCARBONATE + STYRENE MALEIC ANHYDRIDE
ARYLON	DUPONT DE NEMOURS & CO.	PAT	POLYARYLATE -POLYESTER, THERMOPLASTIC
ASHLENE	ASHLEY POLYMERS	PA6, PA66	POLYAMIDE 6 & 66—"NYLON 6 & 66"
ASTREL	AMOCO CHEMICAL CORP.	PAS	POLYARYLSULFONE
(R) ASTRYN	HIMONT	PP	POLYPROPYLENE
AZDEL	AZDEL INC.	PP	POLYPROPYLENE
BAKELITE	UNION CARBIDE CORP.	PE-LD, PE-MD, PE-HD	POLYETHYLENE, LOW, MEDIUM, HIGH DENSITY
BAKELITE	UNION CARBIDE CORP.	PF	PHENOL-FORMALDEHYDE
BAKELITE	UNION CARBIDE CORP.	PE-LLD	POLYETHYLENE, LINEAR LOW DENSITY
(R) BAYBLEND	BAYER	ABS+PC	ACRYLONITRILE/BUTADIENE/ST YRENE + POLYCARBONATE
(R) BAYFLEX	BAYER	PUR	POLYURETHANE, THERMOSET
(R) BAYFLEX	BAYER	TPU	POLYURETHANE THERMOPLASTIC ELASTOMER

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TABLE E1—CROSS REFERENCE LISTING—TRADEMARKS/SUPPLIERS
(CONTINUED)

Trademarks	Supplier	Symbol	Plastic "Family" Name
BEXLOY K & J	DUPONT DE NEMOURS & CO	PBT+PET	POLYBUTYLENE TEREPHTHALATE + POLYETHYLENE TEREPHTHALATE POLY (VINYL BUTYRAL)
BUTACITE	DUPONT DE NEMOURS & CO.	PVB	POLY (VINYL BUTYRAL)
BUTVAR	MONSANTO CO.	PVB	ACRYLONITRILE/BUTADIENE/ STYRENE
CADON	MONSANTO CO.	ABS	ACRYLONITRILE/BUTADIENE/ STYRENE + STYRENE MALEIC ANHYDRIDE
CADON	MONSANTO CO.	ABS+SMA	STYRENE MALEIC ANHYDRIDE
CADON	MONSANTO CO.	SMAH	POLYCARBONATE
CALIBRE	DOW CHEMICAL CO.	PC	POLYAMIDE 6—"NYLON 6"
CAPRON	ALLIED ENGINEERED	PA6	POLYURETHANE, THERMOSET
CASTETHANE	DOW CHEMICAL CO.	PUR	POLYAMIDE 66—"NYLON 66"
CELANESE	HOECHST CELANESE	PA66	POLYBUTYLENE
CELANEX	HOECHST CELANESE	PBT	TEREPHTHALATE POLYBUTYLENE TEREPHTHALATE + POLYETHYLENE TEREPHTHALATE
CELANEX	HOECHST CELANESE	PBT+PET	POLYOXYMETHYLENE: POLYFORMALDEHYDE — "ACETAL"
CELCON	HOECHST CELANESE	POM	CELLULOSE ACETATE CELLULOSE ACETATE PROPIONATE
CELLIDOR	BAYER AG	CA	CELLULOSE PROPIONATE
CELLIDOR	BAYER AG	CAP	ACRYLONITRILE/STYRENE/ ACRYLATE
CELLIDOR	BAYER AG	CP	POLYETHYLENE, HIGH DENSITY
CENTREX	MONSANTO CO.	ASA	EPOXIDE
CHEVRON H.D	CHEVRON CHEMICAL CO.	PE-HD	POLYURETHANE, THERMOSET (UNSATURATED)
CORVEL	POLYMER CORP.	EP	ACRYLONITRILE/BUTADIENE/ STYRENE
CYANAPRENE	AMERICAN CYANAMID CO.	PUR	ACRYLONITRILE/BUTADIENE/ STYRENE + THERMOPLASTIC POLYURETHANE
CYCOLOY	GENERAL ELECTRIC CO.	ABS	ACRYLONITRILE/BUTADIENE/ STYRENE + POLYCARBONATE
(R) CYCOLOY	GENERAL ELECTRIC CO.	ABS+TPU	ACRYLONITRILE/BUTADIENE/ STYRENE + POLYVINYL CHLORIDE
CYCOLOY EHA	GENERAL ELECTRIC CO.	ABS+PC	MELAMINE-FORMALDEHYDE
CYCOVIN K	GENERAL ELECTRIC CO.	ABS+PVC	POLY (METHYL METHACRYLATE) - "ACRYLIC"
CYMEL	AMERICAN CYANAMID CO.	MD	POLYURETHANE,
CRYOLITE	CYRO INDUSTRIES	PMMA	THERMOPLASTIC
(R) CYTOR	UNKNOWN	TPU	POLYPROPYLENE
DAPLEN	CHEMIE LINZ AG	PP	POLY (DIALLYL PHTHALATE)
DAPON	CHEMIE LINZ AG	PDAP	

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TABLE E1—CROSS REFERENCE LISTING—TRADEMARKS/SUPPLIERS
(CONTINUED)

Trademarks	Supplier	Symbol	Plastic "Family" Name
DELFIN	DUPONT DE NEMOURS & CO.	POM	POLYOXYMETHYLENE: POLYFORMALDEHYDE — "ACETAL"
DELFIN AF	DUPONT DE NEMOURS & CO.	POM+PTFE	POLYOXYMETHYLENE + POLYTETRA FLUORETHYLENE
DERAKANE	DOW CHEMICAL CO.	UP	POLYESTER, THERMOSET (UNSATURATED)
DESMOPAN	BAYER	PUR	POLYURETHANE, THERMOSET (UNSATURATED)
DIAKON	ICI HYDE GROUP	PMMA	POLY (METHYL METHACRYLATE)—"ACRYLIC"
DIARON	REICHOLD CHEMICALS INC.	MF	MELAMINE-FORMALDEHYDE
DKE+450	SUMITOMO CORP.OF AMERICA	PVC+PMMA	POLYVINYL CHLORIDE + POLYMETHYL METHACRYLATE
DOWLEX	DOW CHEMICAL CO.	PE-LD, PE-MD, PE-HD	POLYETHYLENE: LOW, MEDIUM, HIGH DENSITY
DURAFLEX	SHELL CHEMICAL CO.	PB	POLYBUTENE-1
DURATHON	BAYER	PS	POLYSTYRENE
DUREL	HOECHST CELANESE	PAT	POLYARYLATE - THERMOPLASTIC POLYESTER
(R) DURETHAN	BAYER	PA6, PA66	POLYAMIDE 6 & 66—"NYLON 6 & 66"
DUREZ	OCCIDENTAL CHEMICAL	PDAP	POLY (DIALLYL PHTHALATE)
DUREZ	OCCIDENTAL CHEMICAL	PF	PHENOL-FORMALDEHYDE
DURILITE	UNKNOWN	EC	ETHYL CELLULOSE
DYLARK	ARCO CHEMICAL CO.	SMA	STYRENE MALEIC ANHYDRIDE
DYLENE	ARCO CHEMICAL CO.	PS	POLYSTYRENE
DYNYL	RHONE POULENC INC.	PEBA	POLYETHER BLOCK AMIDE, THERMOPLASTIC ELASTOMER
ECONOL	SOHIO CHEMICAL CO.	PAT	POLYARYLATE - THERMOPLASTIC POLYESTER
EKKCEL	CARBORUNDUM CO.	POB	POLY-P-OXYBENZOATE
(R) EKTAR	EASTMAN CHEMICAL	PCT	POLYCYCLOHEXYLENE TEREPHTHALATE
(R) EKTAR	EASTMAN CHEMICAL	TEO	THERMOPLASTIC POLYOLEFIN ELASTOMER
(R) EKTAR FB	EASTMAN CHEMICAL, INC	PET	POLY (ETHYLENE TEREPHTHALATE)
(R) EKTAR FB	EASTMAN CHEMICAL, INC	PP	POLYPROPYLENE
(R) EKTAR MB	EASTMAN CHEMICAL, INC	PC+PCT	POLYCARBONATE + POLYCYCLOHEXYLENE TEREPHTHALATE
(R) EKTAR MB	EASTMAN CHEMICAL, INC	PC+PET	POLYCARBONATE + POLYETHYLENE TEREPHTHALATE
ELEMID	GENERAL ELECTRIC CO.	ABS+PA	ACRYLONITRILE/BUTADIENE/ STYRENE + POLYAMIDE
ELEXAR	SHELL CHEMICAL CO.	SB	STYRENE-BUTADIENE
ELEXAR	SHELL CHEMICAL CO.	TES	THERMOPLASTIC ELASTOMER —STYRENE BLOCK COPOLYMER

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**TABLE E1—CROSS REFERENCE LISTING—TRADEMARKS/SUPPLIERS
(CONTINUED)**

Trademarks	Supplier	Symbol	Plastic "Family" Name
ELVAX	DUPONT DE NEMOURS & CO.	EVAC	ETHYLENE/VINYL ACETATE
EMPEE	MONMOUTH PLASTICS INC.	PE-LD, PE-MD	POLYETHYLENE, LOW, MEDIUM DENSITY
ENVEX	ROGERS CORP.	PI	POLYIMIDE
EPON	SHELL CHEMICAL CO.	EP	EPOXIDE: EPOXY
EPOTUF	REICHHOLD CHEMICALS INC.	EP	EPOXIDE: EPOXY
ESCORENE	EXXON CHEMICAL AMERICAS	PE-LD, PE-LLD, PE-MD	POLYETHYLENE: LOW, LINEAR LOW, MEDIUM DENSITY
ESCORENE	EXXON CHEMICAL AMERICAS	PP	POLYPROPYLENE
ESTAMID (ESTER)	DOW CHEMICAL CO.	PEBA	POLYETHER BLOCK AMIDE, THERMOPLASTIC ELASTOMER
(R) ESTANE	B.G. GOODRICH CHEMICAL	ABS+TPU	ACRYLONITRILE/BUTADIENE/STYRENE + THERMOPLASTIC POLYURETHANE ELASTOMER
(R) ESTANE	B.G. GOODRICH CHEMICAL	TPU	THERMOPLASTIC POLYURETHANE ELASTOMER
ETHOCEL	DOW CHEMICAL CO.	CA	CELLULOSE ACETATE
ETHOCEL	DOW CHEMICAL CO.	CAB	CELLULOSE ACETATE BUTYRATE
ETHOCEL	DOW CHEMICAL CO.	CAP	CELLULOSE ACETATE PROPIONATE
ETHOCEL	DOW CHEMICAL CO.	CP	CELLULOSE PROPIONATE
ETHOCEL	DOW CHEMICAL CO.	EC	ETHYL CELLULOSE
EVANOL	UNKNOWN	PVAL	POLY (VINYL ALCOHOL)
FERROFLEX	FERRO CORP.	TEO	THERMOPLASTIC POLYOLEFIN ELASTOMER
FIBERCO	POLYMER COMPOSITES INC.	PA6, PA66	POLYAMIDE 6 & 66—"NYLON 6 & 66"
FLUON	ICI AMERICAS INC.	PTFE	POLYTETRAFLUOROETHYLENE
FLUOROCOMP	LNP CORPORATION	FEP	PERFLUORO (ETHYLENE/PROPYLENE)
FORMION	A. SCHULMAN INC.	EMA	ETHYLENE METHACRYLATE ACID
FORSACRYL	UNKNOWN	SAN	STYRENE-ACRYLONITRILE
FORTIFLEX	SOLVAY POLYMERS INC.	PE-LD, PE-MD, PE-HD, PE-LLD	POLYETHYLENE, LOW, MEDIUM, HIGH, LINEAR LOW DENSITY
FORTRON	HOECHST CELANESE	PPS	LINEAR LOW DENSITY
GELLOY 1200	GENERAL ELECTRIC CO.	ASA+PVC	POLY (PHENYLENE SULFIDE)
GELLOY 1320	GENERAL ELECTRIC CO.	ASA+PMMA	ACRYLONITRILE/STYRENE/ACRYLATE + POLYVINYL CHLORIDE
GELVA	MONSANTO CO.	PVAC	ACRYLONITRILE/STYRENE/ACRYLATE + POLYMETHYL METHACRYLATE BLEND
GELVATOL	MONSANTO CO.	PVAL	POLY (VINYL ACETATE)
GEMAX	GENERAL ELECTRIC CO.	PBT+PPE	POLY (VINYL ALCOHOL) POLYBUTYLENE TEREPHTHALATE + POLYPHENYLENE ETHER BLEND

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TABLE E1—CROSS REFERENCE LISTING—TRADEMARKS/SUPPLIERS
(CONTINUED)

Trademarks	Supplier	Symbol	Plastic "Family" Name
GEMON	GENERAL ELECTRIC CO.	PI	POLYIMIDE
GEON	B.G. GOODRICH CHEMICAL	PVC	POLY (VINYL CHLORIDE)
GEON	B.G. GOODRICH CHEMICAL	VCVDC	VINYL CHLORIDE/VINYLDENE CHLORIDE
GRACON	W.R. GRACE CO.	PVC	POLY (VINYL CHLORIDE)
GRILON	EMSER INDUSTRIES INC.	PA11	POLYAMIDE 11—"NYLON 11"
HALON	ALLIED ENGINEERED PLASTICS	PCTFE	POLYCHLOROTRIFLUOROETHYLENE
HALON	ALLIED ENGINEERED PLASTICS	PTFE	POLYTERAFLUOROETHYLENE
(R) HIFAX	HIMONT	TEO	THERMOPLASTIC POLYOLEFIN ELASTOMER
(R) HOSTACOM	HOECHST AG	PP	POLYPROPYLENE
HOSTADUR	HOECHST AG	PET	POLYETHYLENE TEREPHTHALATE
HOSTAFLOX	HOECHST AG	PTFE	POLYTETRAFLUOROETHYLENE
HOSTAFORM	HOECHST AG	POM	POLYOXYMETHYLENE: POLYFORMALDEHYDE—"ACETAL"
HOSTALEN	HOECHST AG	PE-HD	POLYETHYLENE, HIGH DENSITY
HOSTALEN	HOECHST AG	PEOX	POLY (ETHYLENE OXIDE)
HOSTALON	HOECHST AG	PP	POLYPROPYLENE
HOSTALITE Z	HOECHST AG	PVC+CPE	POLYVINYL CHLORIDE + CHLORINATED POLYETHYLENE
HYCAR	B.G. GOODRICH CHEMICAL	PVC+NBR	POLYVINYL CHLORIDE + NITRILE BUTADIENE RUBBER
HYTREL	DUPONT DE NEMOURS & CO.	TEEE	THERMOPLASTIC ELASTOMER - ETHER ESTER BLOCK COPOLYMER
IMPET	HOECHST CELANESE	PET	POLYETHYLENE TEREPHTHALATE
ISOMIN	UNKNOWN	MF	MELAMINE-FORMALDEHYDE
(R) ISOPLAST	DOW CHEMICAL CO.	TPU	THERMOPLASTIC POLYURETHANE ELASTOMER
KADEL	AMOCO CHEMICAL CORP.	PAEK	POLYARYLETHETERKETONE
KAMAX	ROHM & HAAS CO.	PMMI	POLY (METHYLMETHACRYLATE IMIDE)
KEL-F	3M COMPANY	PCTFE	POLYCHLOROTRIFLUOROETHYLENE
KINEL	RHONE POULENC INC.	PI	POLYIMIDE
KRALASTIC FVM	UNIROYAL INC.	ABS+PVC	ACRYLONITRILE/BUTADIENE/STYRENE + POLYVINYL CHLORIDE
KRATON	SHELL CHEMICAL CO.	TES	THERMOPLASTIC ELASTOMER
KYDEX	ROHM & HAAS CO.	PVC+PMMA	STYRENE BLOCK COPOLYMER
KYNAR	PENNWALT CORP.	PVDF	POLY (VINYLIDENE FLUORIDE)
K-RESINS	PHILLIPS CHEMICAL CO.	SB	STYRENE-BUTADIENE
LEXAN	GENERAL ELECTRIC CO.	PC	POLYCARBONATE PLASTICS
LEXAN	GENERAL ELECTRIC CO.	PC+PE	POLYCARBONATE + POLYETHYLENE
LOMOD	GENERAL ELECTRIC CO.	TEEE	THERMOPLASTIC ELASTOMER —ETHER ESTER BLOCK COPOLYMER
(R) LUPOLEN	BASF	PE-HD	POLYETHYLENE, HIGH DENSITY
LURAN	BASF	ASA	ACRYLONITRILE/STYRENE/ACRYLATE
LURAN	BASF	SAN	STYRENE/ACRYLONITRILE
LUSTRAN	MONSANTO CO.	ABS	ACRYLONITRILE/BUTADIENE/STYRENE
LUSTRAN	MONSANTO CO.	ABS+PVC	ACRYLONITRILE/BUTADIENE/STYRENE + POLYVINYL CHLORIDE
LUSTRAN	MONSANTO CO.	SAN	STYRENE/ACRYLONITRILE

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TABLE E1—CROSS REFERENCE LISTING—TRADEMARKS/SUPPLIERS
(CONTINUED)

Trademarks	Supplier	Symbol	Plastic "Family" Name
LUVICAN	BASF.	PVK	POLYVINYLCARBAZOLE
MACROBLEND	BAYER	PC+PBT	POLYCARBONATE + POLYBUTYLENE TEREPHTHALATE
(R) MACROBLEND	BAYER	PC+PET	POLYCARBONATE + POLYETHYLENE TEREPHTHALATE
(R) MACROLON	BAYER	PC	POLYCARBONATE PLASTICS
(R) MAGNUM	DOW CHEMICAL CO.	ABS	ACRYLONITRILE/BUTADIENE/STYRENE
(R) MARANYL	DUPONT DE NEMOURS & CO.	PA6, PA66	POLYAMIDE 6 & 66—"NYLON 6 & 66"
MARLEX	PHILLIPS CHEMICAL CO.	PE-MD, PE-HD	POLYETHYLENE, MEDIUM, HIGH DENSITY
MARLEX	PHILLIPS CHEMICAL CO.	PP	POLYPROPYLENE
MELMAC	PHILLIPS CHEMICAL CO.	MF	MELAMINE-FORMALDEHYDE
(R) MERLON	BAYER	PC	POLYCARBONATE PLASTICS
(R) MERLON T	BAYER	PC+PE	POLYCARBONATE + POLYETHYLENE
METTON LMR	HERCULES INC.	PDCPD	POLYDICYCLOPENTADIENE
MICROTHANE	UNKNOWN	EVAC	ETHYLENE/VINYL ACETATE
MINDEL A	AMOCO CHEMICAL CORP.	PSU+ABS	POLYSULFONE + ABS
MINDEL B	AMOCO CHEMICAL CORP.	PSU+PET	POLY (PHENYLENE SULFONE)— POLYSULFONE + POLYETHYLENE TEREPHTHALATE
MINDEL S	AMOCO CHEMICAL CORP.	PSU+PC	POLYSULFONE + POLYCARBONATE
MINLON	DUPONT DE NEMOURS & CO.	PA66	POLYAMIDE 66—"NYLON 66"
MOPLEN	HIMONT ITALIA	PP	POLYPROPYLENE
N5	THERMOFIL INC.	PA+SAN	POLYAMIDE + STYRENE/ACRYLONITRILE
(R) MYTEX	EXXON CHEMICAL CO	PP	POLYPROPYLENE
NORYL	GENERAL ELECTRIC CO.	PPE	POLYPHENYLENE ETHER PLASTICS
NORYL	GENERAL ELECTRIC CO.	PPE+PS	POLYPHENYLENE ETHER + HIGH IMPACT POLYSTYRENE
NORYL GTX	GENERAL ELECTRIC CO.	PPE+PA	POLYAMIDE + POLYPHENYLENE ETHER
(R) NOVODUR	BAYER	ABS	ACRYLONITRILE/BUTADIENE/STYRENE
NOVOLEN	BASF	PP	POLYPROPYLENE
(R) NYCOA 1900	NYLTECH	PA+EMA	POLYAMIDE + ETHYLENE METHACRYLIC ACID "IONOMER"
(R) NYDUR	BAYER	PA6	POLYAMIDE 6—"NYLON 6"
NYLAFIL	AKZO ENG. PLASTICS INC.	PA66	POLYAMIDE 66—"NYLON 66"
NYLATRON	POLYMER CORP.	PA6, PA66	POLYAMIDE 6 & 66—"NYLON 6 & 66"
NYPEL	ALLIED SIGNAL INC.	PA6	POLYAMIDE 6—"NYLON 6"
OLEFLO	AVISUN	PP	POLYPROPYLENE
OPPANOL B	BASF	PIB	POLYISOBUTYLENE
OROGLAS	ROHM & HAAS CO.	PMMA	POLY (METHYL METHACRYLATE)—"ACRYLIC"
(R) ORTHANE	EAGLE PICHER PLASTICS DIV.	TPU	POLYURETHANE, THERMOPLASTIC
OZO	UNKNOWN	PVC+NBR	POLYVINYL CHLORIDE + NITRILE BUTADIENE RUBBER
PARACRIL	UNIROYAL INC.	PVC+NBR	POLYVINYL CHLORIDE + NITRILE BUTADIENE RUBBER
PAXON	ALLIED ENGINEERED PLASTICS	PE-HD	POLYETHYLENE, HIGH DENSITY
PEBAX	ATOCHM U.S.A INC.	PEBA	POLYETHER BLOCK AMIDE- THERMOPLASTIC ELASTOMER