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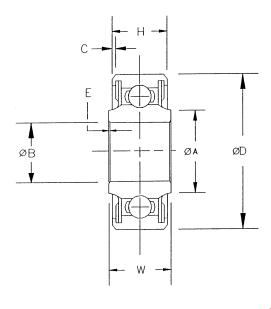
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						4/	3/		4	5/	6/		
MS	BORE	OUTSIDE	WIDTH	WIDTH	SHOULDER	CORNER CH	AMFER X 45	RADIAL	THRUST	RADIAL LOAD RATING			
DASH		DIAMETER	INNER	OUTER	DIAMETER	INNER	OUTER	LIMIT	LIMIT	(lbs) FOR AVERAGE		WEIGHT	
NO.	+.0000	+.0000	RING	RING	INNER	RING BORE	RING O.D.	LOAD	LOAD	LIFE OF 10,000		POUNDS	
	0005	0005	+.000	+.000	RING			RATING	RATING	COMPLETE 90° CYCLES		(APPROX)	
			005	005	(APPROX)	+.015	+ 015	LBS.	LBS.	l			
Z/ <u>8</u> /	2/	1/ 2/	1/	1/		000	1 –.000			CASE I	CASE II		
-3A	.1900	.6250	.297	.234	.297	.005	.016	705	385	705	705	.01	
-3B	.1900	.7774	.297	.270	.332	.005	.024	1090	600	1090	1090	.02	
-4A	.2500	.7500	.438	.312	.372	.005	.016	1090	600	1090	1090	.03	
-4B	.2500	.8750	.438	.375	.423	.005	.022	1710	800	1710	1710	.04	
-4C	.2500	.9014	.484	.335	.390	.005	.034	1710	800	1710	1710	.04	
-5A	.3125	.8750	.625	.375	.455	.005	.022	1710	800	1710	1710	.04	
−5B	.3125	.9375	.625	.563	.455	.005	.022	3420	1030	3250	2800	.07	
-8	.5000	1.6875	.750	.563	.768	.005	.032	11800	5200	9320	7730	.24	
-10	.6250	1.1875	.438	.375	.769	.005	.022	2440	1100	2420	2180	.06	
2. OU 3. A R 4. A R 5. CA CA 6. THI 7. –5E	1. ALL DIMENSIONS TO GEMET AFTER PLATING. 2. OUT-OF-ROUND TOLERANCES: BORE: +.0002,0007; OUTER DIA: +.0005,0010. 3. A RADIUS GIVING APPROXIMATELY THE SAME GRIP FOR STAKING THE BEARING IN THE HOUSING WILL BE ACCEPTABLE. 4. A RADIUS GIVING APPROXIMATELY THE SAME FILLET CLEARANCE WILL BE ACCEPTABLE. 5. CASE I - LOAD FIXED WITH RESPECT TO OUTER RING. CASE II - LOAD FIXED WITH RESPECT TO INNER RING. 6. THESE RATINGS ARE FOR OPERATION UP TO 250°F. FOR OPERATION UP TO 350°F, THE RATINGS SHALL BE REDUCED BY 20%. 75B ONLY - DOUBLE ROW. 88 ONLY - FULL TYPE - NO RETAINER.												

- (B) DENOTES CHANGES

