

AERONAUTICAL MATERIAL SPECIFICATIONS

AMS 3357A

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SILICONE RUBBER Lubricating Oil and Compression Set Resistant (65 - 75)

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. FORM: Molded or extruded shapes, sheet, tubing, or as ordered.
3. APPLICATION: Primarily for rubber-like parts required to operate or seal at temperatures from -65 to +450 F, compounded especially for lubricating oil resistance and low compression set. Silicone rubber is resistant to deterioration by weathering and by high aniline point petroleum base oils, and remains flexible over the temperature range noted. This material is not normally suitable for use in contact with low aniline point petroleum base fluids, including fuels, due to excessive swelling. This material may produce toxic vapors when heated and should not be used where air contamination would be undesirable.

4. TECHNICAL REQUIREMENTS:

4.1 General:

- 4.1.1 Condition: Unless otherwise specified, a suitably cured product shall be furnished.
- 4.1.2 Weathering: When specified, the product shall have weather resistance acceptable to the purchaser as determined by a procedure agreed upon by purchaser and vendor.
- 4.1.3 Corrosion: The product shall not have a corrosive effect on other materials when exposed to conditions normally encountered in service. Discoloration of metal shall not be considered objectionable.
- 4.2 Properties: The product shall conform to the following requirements; tests shall be performed on the product supplied and in accordance with listed ASTM methods, insofar as practicable.

4.2.1 As Received:

- | | | | |
|---------|--|--------|---------------------------|
| 4.2.1.1 | Hardness, Durometer "A" or equiv. | 70 ± 5 | |
| 4.2.1.2 | Tensile Strength, psi, min | 600 | ASTM D412-51T, Die B or C |
| 4.2.1.3 | Elongation, %, min | 150 | ASTM D412-51T, Die B or C |
| 4.2.1.4 | Tensile Stress at 50% Elongation, psi, min | 200 | ASTM D412-51T, Die B or C |
| 4.2.1.5 | Tear Resistance, lb per in., min | 55 | ASTM D624-54, Die B |

4.2.2 Lubricating Oil Resistance:
(Immediate Deteriorated Properties)

ASTM D471-55T

Medium: ASTM Oil No. 1

Temperature: 350 F \pm 5

Time: 70 hr

4.2.2.1 Hardness Change, Durometer "A"
or equiv. -15 to +5

4.2.2.2 Tensile Strength Change, %, max
(based on area before immersion) -20

4.2.2.3 Elongation Change, %, max -20

4.2.2.4 Volume Change (Method A), % 0 to +25

4.2.2.5 Decomposition None

4.2.2.6 Surface Tackiness None

4.2.3 Dry Heat Resistance:

ASTM D573-53

Temperature: 450 F \pm 5

Time: 24 hr

4.2.3.1 Hardness Change, Durometer "A"
or equiv. 0 to +10

4.2.3.2 Tensile Strength Change, %, max -10

4.2.3.3 Elongation Change, %, max -20

4.2.3.4 Bend (flat) No cracking
or checking

4.2.4 Compression Set:

ASTM D395-55, Method B

Temperature: 300 F \pm 5

4.2.4.1 Per cent of original deflection, max 35

Time: 70 hr

4.2.4.2 Per cent of original thickness, max 9

Compressed to 75% original
thickness

4.2.5 Low Temperature Resistance:

4.2.5.1 Brittleness Pass

ASTM D746-55T, Procedure B

Temperature: -65 F \pm 2

4.2.5.2 Young's Modulus, psi See Note 1

ASTM D797-46

Temperature: -65 F \pm 2

Note 1. Value to be reported.

5. QUALITY: The product shall be uniform in quality and condition, clean, smooth, and free from chalky spots, foreign materials, and imperfections detrimental to fabrication, appearance, or performance of parts.

6. TOLERANCES: Unless otherwise specified, the following tolerances apply:

6.1 Sheet:

Nominal Thickness Inches	Tolerance, Inch Plus and Minus
1/8 and under	1/64
Over 1/8 to 1/2, incl	1/32
Over 1/2	3/64

6.2 Tubing:

6.2.1	Nominal OD or ID (not both), Inches	Tolerance Plus and Minus	Ovality, % (See Note 2)
	1/2 and under	0.020 in.	10
	Over 1/2 to 1, incl	0.030 in.	15
	Over 1	4%	15

Note 2. Ovality applies to tubing ordered in straight lengths with wall thickness of 1/16 in. and over, and shall be computed from the difference of the minor and major axis diameter measurements, taken at the same location on the tube, expressed as a percentage of the nominal diameter.

6.2.2	Nominal Wall Thickness Inch	Tolerance Plus and Minus
	Under 1/16	0.005 in.
	1/16 and over	10%

7. REPORTS:

- 7.1 Unless otherwise specified, the vendor of the product shall furnish with each shipment three copies of a report stating that the product meets the requirements of this specification. This report shall include the purchase order number, material specification number, vendor's compound number, form or part number, and quantity.
- 7.2 Unless otherwise specified, the vendor of finished or semi-finished parts shall furnish with each shipment three copies of a report showing the purchase order number, material specification number, contractor or other direct supplier of material, part number, and quantity. When material for making parts is produced or purchased by the parts vendor, that vendor shall inspect each lot of material to determine conformance to the requirements of this specification, and shall include in the report a statement that the material conforms, or shall include copies of laboratory reports showing the results of tests to determine conformance.

8. IDENTIFICATION: Unless otherwise specified, all material shall be identified in accordance with the latest issue of AMS 2810, except cure date is not required.

9. PACKAGING:

- 9.1 Packaging shall be accomplished in such a manner as to ensure that the product, during shipment and storage, will not be permanently distorted, and will be protected against damage from exposure to weather or any normal hazard.
- 9.2 Each package shall be permanently and legibly marked in accordance with the latest issue of AMS 2810, except cure date is not required.