
**Road vehicles — Test procedures for
evaluating child restraint system
interactions with deploying air bags**

*Véhicules routiers — Méthodes d'essai pour l'évaluation des interactions
des systèmes de retenue pour enfants et des sacs gonflables en cours
de déploiement*



Contents

	Page
1 Scope	1
2 Normative references	1
3 Definitions	1
4 Test device	2
4.1 General	2
4.2 Six-month-old infant dummies	2
4.3 Nine-month-old infant dummy	2
4.4 Twelve-month-old infant dummy	2
4.5 Three-year-old child dummies	2
4.6 Six-year-old child dummies	3
5 Instrumentation	3
5.1 Measurements	3
5.2 CRABI six-month and twelve-month	3
5.3 P-3/4 nine-month	3
5.4 Hybrid III three-year	3
5.5 P-3 three-year	4
5.6 Hybrid III six-year	4
5.7 P-6 six-year	4
5.8 Dummy test temperature	4
6 Sled pulse	5
6.1 General	5
6.1 Mild-severity crash pulse	5
7 Static tests	6
7.1 General	6
7.2 Test set-up	6
8 Dynamic tests	6
8.1 General	6
8.2 Test set-up	6
8.3 Simulation of sensing time	6
9 CRS configurations and dummy combinations	7
9.1 General	7
9.2 Rear-facing CRSs	7
9.3 Laterally-positioned CRSs	8

© ISO 1998

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization

Case postale 56 • CH-1211 Genève 20 • Suisse

Internet central@iso.ch

X.400 c=ch; a=400net; p=iso; o=isocs; s=central

Printed in Switzerland

9.4	Forward-facing CRSs	8
9.5	Boosters	9
10	Primary dummy measurements	9
11	CRABI fixture	9
Annex A	(informative) Bibliography	12

STANDARDSISO.COM : Click to view the full PDF of ISO/TR 14645:1998

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The main task of technical committees is to prepare International Standards, but in exceptional circumstances a technical committee may propose the publication of a Technical Report of one of the following types:

- type 1, when the required support cannot be obtained for the publication of an International Standard, despite repeated efforts;
- type 2, when the subject is still under technical development or where for any other reason there is the future but not immediate possibility of an agreement on an International Standard;
- type 3, when a technical committee has collected data of a different kind from that which is normally published as an International Standard ("state of the art", for example).

Technical Reports of types 1 and 2 are subject to review within three years of publication, to decide whether they can be transformed into International Standards. Technical Reports of type 3 do not necessarily have to be reviewed until the data they provide are considered to be no longer valid or useful.

ISO/TR 14645, which is a Technical Report of type 2, was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 10, *Impact test procedures*.

This document is published as a Technical Report, rather than as an International Standard, because of the general inexperience in testing the interaction between child restraint systems (CRS) and deploying air bags, and the lack of real-world accident data. When statistically significant, real-world data are available, in which air bags have contacted a variety of child restraints, and there is more testing experience with this interaction, it may be appropriate to develop an International Standard.

Annex A of this Technical Report is for information only.

Introduction

During its inflation process, an air bag generates a considerable amount of kinetic energy and, as a result, substantial forces can be developed between the deploying air bag and the child restraint system (CRS). (For background on air bag design and deployment, see references [1] and [2]). Although there is very little experience with vehicles equipped with passenger air bags, preliminary laboratory tests have indicated that these forces can be sufficient to produce serious injury to the CRS occupant. The National Highway Traffic Safety Administration has recommended that rear-facing child restraints of current design be used only in the rear seat of vehicles equipped with such air bags [3]. Even so, many children may be restrained in either rear- or forward-facing CRSs in the front seat of such vehicles, and the child and/or the CRS may interact with the air bag. These guidelines were developed to improve the understanding of such interactions and to aid in the assessment of future designs.

A mild-severity crash pulse is described in this Technical Report. This pulse is not vehicle-specific, but represents general acceleration-time histories. This mild-severity pulse approximates a crash that would just deploy a typical air bag. This pulse is used to evaluate the effect of the energy of the deploying air bag when the CRS and dummy are exerting the least amount of inertial force in the forward direction, but the dummy and/or CRS is moved forward by that inertial force. This generic pulse or other vehicle-specific pulses may be used as appropriate. Differences in shape between the generic and the vehicle-specific pulses are expected with corresponding differences expected in dummy responses.

This Technical Report encourages the use of a wide range of test configurations and conditions, while recognizing that the range of possible interactions is essentially limitless and beyond testing capability. Furthermore, measurements of primary importance for the various configurations are given in table 1, but performance limits are not specified. References [4 to 9] give some background on human impact tolerance and criteria, describe scaling techniques for different size occupants, and offer interpretations of dummy responses relative to human injury potential that may be helpful in the evaluation. These and additional background papers on air bag development and deployment can be found in references [10] and [11].

STANDARDSISO.COM : Click to view the full PDF of ISO/TR 14645:1998

Road vehicles — Test procedures for evaluating child restraint system interactions with deploying air bags

1 Scope

This Technical Report describes dummies, procedures, and configurations that can be used to investigate the interactions that occur between a deploying air bag and a Child Restraint System (CRS) that would have been considered properly installed and used in the outer and centre front passenger positions. Static tests may be used to sort CRS/air bag interaction on a comparative basis in either an actual or a simulated vehicle environment. Systems that appear to warrant further testing may be subjected to an appropriate dynamic test at a speed near that needed to deploy an air bag or at a higher speed commonly used to evaluate CRS performance. No test matrix is specified at this time for evaluating either a CRS or an air bag during interaction with each other. Instead, engineering judgement based on prior experience with CRS and/or air bag testing should be used in selecting the tests to be conducted with each individual system. Such tests may be aimed not only at producing interactions with the most severe results but also at identifying those conditions that produce the least interaction and/or satisfactory CRS performance results. Baseline tests to indicate the performance of a CRS in the absence of air bag deployment are also recommended for comparison purposes.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Technical Report. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this Technical Report are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 6487:—¹⁾, *Road vehicles — Measurement techniques in impact tests — Instrumentation*.

SAE J 211:1995, *Instrumentation for impact test*.

UN-ECE Regulation No. 44, *United Nations Agreement Concerning the Adoption of Uniform Conditions of Approval and Reciprocal Recognition of Approval for Motor Vehicle Equipment and Parts*.

49 CFR Part 572, *Anthropomorphic Test Dummy*.²⁾

3 Definitions

For the purposes of this Technical Report, the following definitions apply.

3.1 rear-facing, R: child restraint that positions the child to face the rear of the vehicle.

1) To be published. (Revision of ISO 6487:1987)

2) CFR: Code of Federal Regulations, issued by the National Highway Traffic Safety Administration, Department of Transportation, USA.

3.2 laterally-positioned, L: Child restraint that positions a prone or supine child perpendicular to the direction of vehicle travel.

3.3 forward-facing, F: Child restraint that positions the child to face the front of the vehicle.

3.4 booster, B: Normally used to better position adult belt restraints on the child.

4 Test device

4.1 General

Five sizes of child dummies, from six-month to age six, are available for CRS/air bag investigations.

4.2 Six-month-old infant dummies

4.2.1 CRABI six-month

With specifications from the SAE Infant dummy task group, a six-month size dummy has been developed that allows measurement of head, chest, and pelvic accelerations, as well as upper and lower neck and lumbar spine forces and moments. A special six-channel transducer has also been developed for use in any of the spinal locations.

4.3 Nine-month-old infant dummy

4.3.1 P-3/4

This dummy is specified in UN-ECE Regulation 44, annex 8, and has been incorporated without instrumentation in 49 CFR, Part 572, subpart J. It has main-joint articulation and has provision for head and chest accelerometers and for modelling clay in the abdomen to detect penetration. A three-channel neck transducer has been developed for use with this dummy.

4.4 Twelve-month-old infant dummy

4.4.1 CRABI twelve-month

With specifications from the SAE Infant dummy task group, a twelve-month size dummy has been developed that allows measurement of head, chest and pelvic accelerations, as well as upper and lower neck and lumbar spine forces and moments.

4.5 Three-year-old child dummies

The standard child dummy for FMVSS and CMVSS 213 testing is specified in 49 CFR Part 572, subpart C. This dummy has provision for head and chest accelerometers. Use of the "new" vinyl-covered fiberglass head, specified in part 572.16(a) (1), is recommended over the old head.

4.5.1 Three-year-old child Hybrid III

This dummy was developed for passenger air bag testing [16] by a task force of the SAE Human Biomechanics and Simulation Standards Committee and is commercially available.

4.5.2 P-3

This dummy is specified in UN-ECE Regulation 44, annex 8. It has main-joint articulation and provisions for head and chest accelerometers and for modelling clay in the abdomen to detect penetration.

4.6 Six-year-old child dummies

4.6.1 P-6

This dummy is specified in UN-ECE Regulation 44, annex 8. It has main-joint articulation and has provision for head and chest accelerometers and for modelling clay in the abdomen to detect penetration.

4.6.2 Hybrid-III six-year

This dummy was developed under a grant from the Centers for Disease Control (CDC), with input from SAE committees, and allows measurement of head, chest, and pelvic accelerations; neck, lumbar, and femur forces and moments; and chest displacement.

5 Instrumentation

5.1 Measurements

Measurements that can be made or calculated using the most advanced anthropomorphic test device in each age-group are listed in 5.2 to 5.7. All measurements should be recorded and filtered according to ISO 6487 and SAE J 211 for body regions. These measurements should be continuous functions of time, so that other quantities referred to in the references may be derived.

5.2 CRABI six-month and twelve-month

- Head triaxial acceleration
- Head angular acceleration (one channel)
- Upper neck forces and moments (six channels)
- Lower neck forces and moments (six channels)
- Chest triaxial acceleration
- Lumbar spine forces and moments (six channels)
- Pelvic triaxial acceleration

5.3 P-3/4 nine-month

- Head triaxial acceleration (three channels)
- Upper neck forces (F_x , F_z) and moment (F_y)
- Chest triaxial acceleration

5.4 Hybrid III three-year

- Head triaxial acceleration
- Head angular acceleration in sagittal plane (one channel)
- Upper neck (C-1) forces and moments (six channels)
- Lower neck (C-1/T-1) forces and moments (six channels)
- Shoulder forces (F_x , F_z ; four channels)

- Sternal acceleration (a_x ; two channels)
- Sternal deflection (one channel)
- Spine triaxial accelerations (T-1, T-4, T-12; nine channels)
- Lumbar forces and moments (six channels)
- Pubic forces (F_x , F_z ; two channels)
- Pelvis triaxial acceleration (three channels)

5.5 P-3 three-year

- Head triaxial acceleration (three channels)
- Upper neck (C-1) forces and moments (six channels)
- Spine (T-12) triaxial acceleration (three channels)

5.6 Hybrid III six-year

- Head triaxial acceleration
- Head angular acceleration in sagittal plane (one channel)
- Upper neck forces and moments (six channels)
- Lower neck forces and moments (five channels)
- Chest triaxial acceleration
- Chest mid-sternum displacement (one channel)
- Sternal acceleration (a_x ; two channels)
- Lumbar spine forces and moments (five channels)
- Pelvic triaxial acceleration
- Pelvic submarining (four channels)
- Femur forces and moments (six channels)

5.7 P-6 six-year

- Head triaxial acceleration (three channels)
- Spine (T-12) triaxial acceleration (three channels)
- Pelvis triaxial acceleration (three channels)

5.8 Dummy test temperature

The test dummy temperature should be within the range of 20,6 °C to 22,2 °C (69 °F to 72 °F), at a relative humidity of 10 % to 70 % after a soak period of at least four hours prior to its application in a test.

6 Sled pulse

6.1 General

For sled tests, a mild-severity crash pulse is defined in 6.2. A vehicle-specific pulse may also be used as appropriate.

6.2 Mild-severity crash pulse

The mild-severity pulse is intended to be just severe enough to position the dummy and/or the CRS forward and to deploy the air bag. This pulse is a half-sine type with a peak acceleration occurring near the centre of the time duration of $(8 \pm 1)g^3)$ between 40 ms to 100 ms, a velocity change of (25 ± 1) km/h and a (150 ± 5) ms pulse duration. Typical acceleration-time and velocity-time curves are shown in figures 1 and 2.

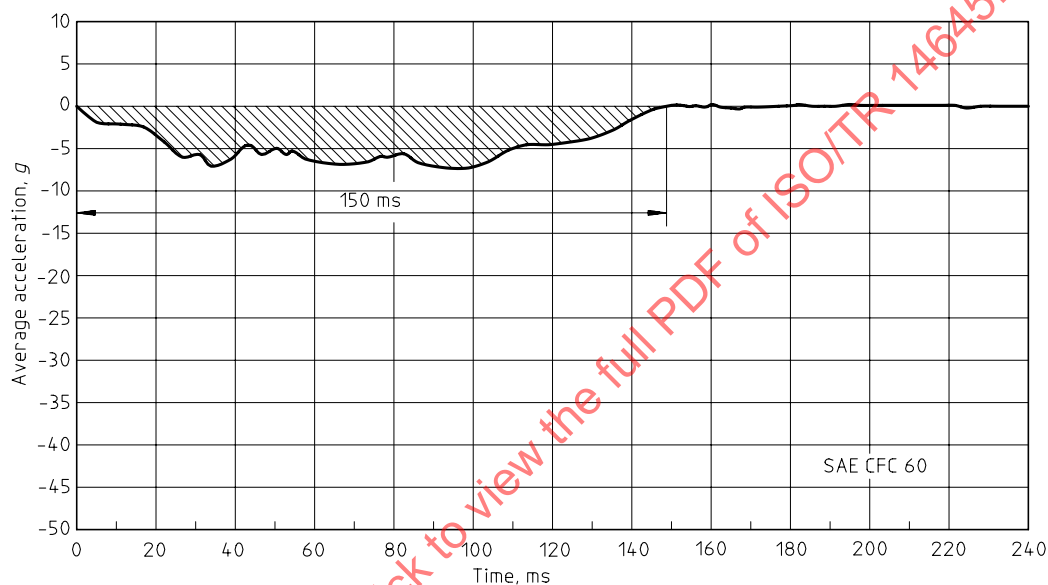


Figure 1 — Generic HYGE sled pulse for a mild crash severity

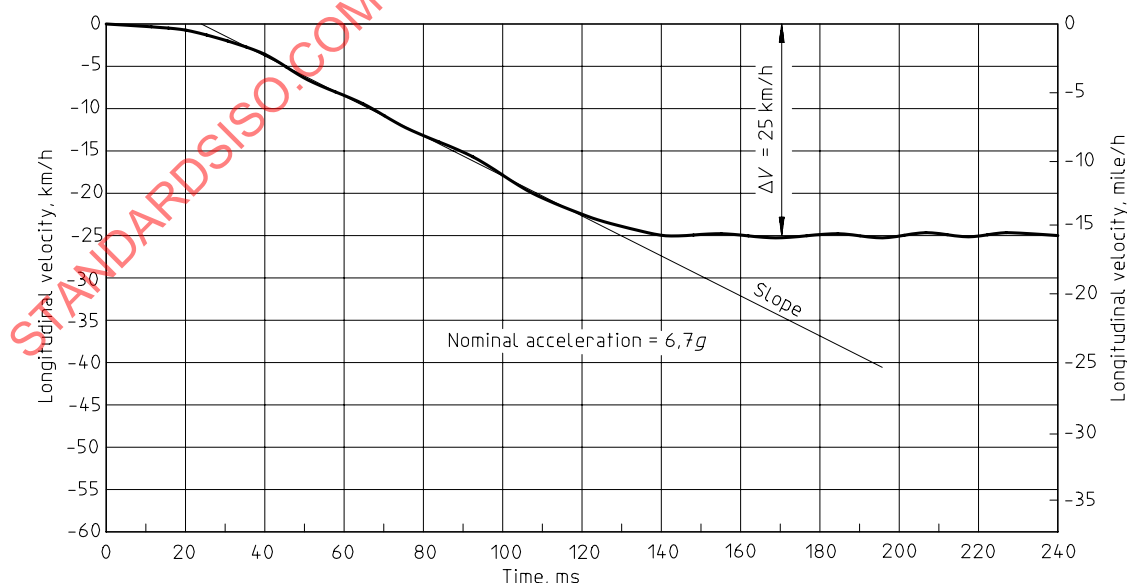


Figure 2 — Velocity-time history of the generic mild crash severity sled pulse

3) $g = 9,806\,65\text{ m/s}^2$

7 Static tests

7.1 General

Static tests may be used for preliminary evaluation of CRS/air bag interactions and to select configurations that appear to warrant further dynamic testing.

7.2 Test set-up

Using a vehicle, a vehicle buck, the CRABI fixture (see clause 11 and figure 3) or another fixture simulating a particular vehicle/air bag geometry, mount the air bag to the instrument panel, or simulation thereof, in a manner at least as rigid as an actual vehicle mount.

When using a vehicle buck or fixture, use all hardware that might affect how or in what direction the air bag is likely to deploy. Also use any surrounding hardware, such as the windshield or simulation thereof, that might affect the air bag's deployment direction, velocity, pattern of deployment, or shape. Mount the vehicle seat with the longest track available in its design position, so that it is in the same geometrical position relative to the air bag as in the actual vehicle.

For all test environments, move the seat to the position appropriate for the desired interaction under study. For example, full forward may produce the most severe interaction, while the full rear position may produce the least severe interaction, at least initially. Install and restrain the CRS and dummy according to the CRS manufacturer's instructions and vehicle owner's manual, if appropriate.

If the dummy and/or CRS is expected to move forward under dynamic conditions, forward prepositioning may be advisable prior to air bag deployment. If so, hold the CRS/dummy in the desired position using one layer of paper masking tape. Loosening the belt and/or harness prior to forward prepositioning may also be considered to more closely simulate dynamic positioning.

8 Dynamic tests

8.1 General

Dynamic tests, which better represent real-world crash conditions, may be conducted to further investigate CRS/air bag interactions or to compare the performance of a CRS with and without a deploying air bag.

8.2 Test set-up

Use the same test set-up as described in 7.2 for full-scale vehicle crash tests or for tests with a vehicle buck, the CRABI fixture, or another fixture mounted on a sled, with the omission of the forward pre-positioning of the dummy and/or the CRS. Ensure that all surfaces are present which the CRS/dummy may contact during the impact, such as an instrument panel eyebrow or simulation thereof.

8.3 Simulation of sensing time

For tests with an impact sled simulating a specific system, the interval between impact and air bag triggering should be similar to that of the specific system. When using the sled pulse, an interval of 30 ms is suggested, but the interval should be tuned to the particular air bag sensor system used.

9 CRS configurations and dummy combinations

9.1 General

To facilitate selection of CRS models and dummies for evaluation by vehicle and air bag manufacturers, configurations of child restraint systems currently sanctioned by national or international standards are described as follows, and suitable dummy sizes are indicated. Boosters, which are primarily belt-positioning and adapting devices rather than actual restraint systems, are treated separately. The types of CRSs and boosters currently available in the USA are described in more detail in reference [14].

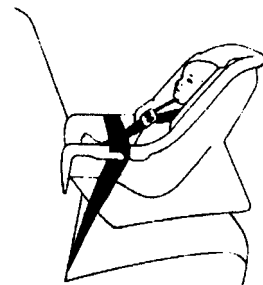
9.2 Rear-facing CRSs

9.2.1 General

For CRSs that position the child to face the rear of the vehicle, there are three installation methods that result in different impact kinematics. In addition, the first and third configurations described in the following subclauses differ in that one refers to a CRS with a limited back-support surface that is only suitable for small infants, and the other refers to a CRS with more shell-height above the infant's head and is thus suitable for older infants as well. Most of the latter can also be used for older children in a forward-facing orientation (see 9.4). The height of the back-support surface is related to but, because of other design factors, not a direct predictor of the height or size of the surface that may interact with an air bag. The distinction may be more significant for air bag interaction as it relates to structural reinforcement of the CRS shell.

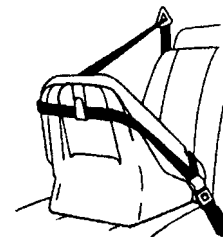
9.2.2 CRS configuration R1

Anchored with a lap belt or lap portion of a lap/shoulder belt over the CRS (the shoulder belt does not interact with the CRS); or with a lap and shoulder belt routed through the same path under the CRS seating surface. Provides less than 510 mm (20 in) of back-support surface; no provision for forward-facing installation. May be a one-piece unit or a two-piece unit with the shell rotatable relative to or separable from the base. Use with a newborn, six-month, or nine-month dummy.



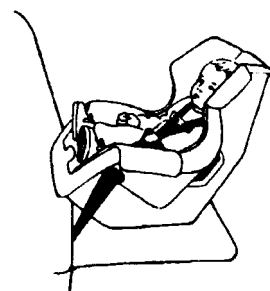
9.2.3 CRS configuration R2

Anchored with a lap belt, usually over the CRS, and supported at the back of the shell with a shoulder belt. May be one- or two-piece unit as R1 above. Use with a newborn, six-month, or nine-month dummy.



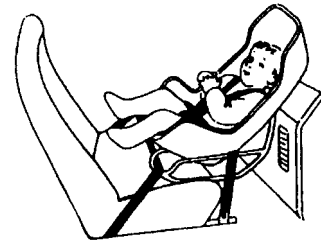
9.2.4 CRS configuration R3

Anchored with a lap or lap and shoulder belt as in R1. Provides at least 510 mm (20 in) of back support surface; usually provision for forward-facing installation. Use with a newborn, six-month, or nine-month dummy.



9.2.5 CRS configuration R4

Anchored with a lap and shoulder belt, supported by the instrument panel, and held against rearward rotation with straps to the seat track or a special anchor to the instrument panel or the footwell area. Use with a nine-month or three-year dummy.



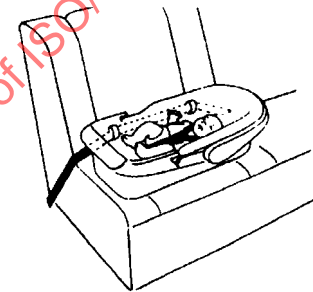
9.3 Laterally-positioned CRSs

9.3.1 General

For CRSs that position the prone or supine child perpendicular to the direction of vehicle travel, there are two installation methods which result in different impact kinematics. This type of CRS is called a car-bed (USA) or a carry-cot (ECE).

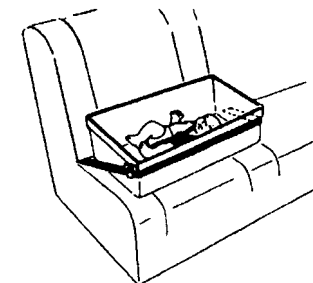
9.3.2 CRS configuration L1

Anchored with a lap belt only or a lap and shoulder belt (routed through the same path), with the anchor location at or near the upper edge of the rear surface of the car-bed. The bed normally rotates around the belt during impact rebound. Use with a newborn, six-month, or nine-month dummy.



9.3.3 CRS configuration L2

Anchored with a lap belt only around the front surface of the restraint; or anchored as in 9.3.2 with an additional front tether or a bracket for the shoulder belt (outside North America only). Rebound rotation may be restricted. Use with a newborn, six-month, or nine-month dummy.



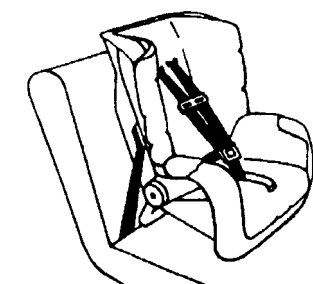
9.4 Forward-facing CRSs

9.4.1 General

For CRSs that position the child to face the front of the vehicle, there are two installation methods which result in different impact kinematics. These differences may not, however, be significant relative to interaction with a deploying air bag.

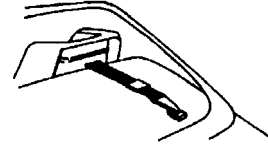
9.4.2 CRS configuration F1

Anchored with a lap belt only, with a lap and shoulder belt (routed through the same path), or with two special side anchor straps. Use with a three-year dummy.



9.4.3 CRS configuration F2

Anchored as in 9.4.2 plus one or two additional top tether straps. (Predominantly in Canada and Australia and for use with handicapped children.) Use with a three-year or six-year dummy.



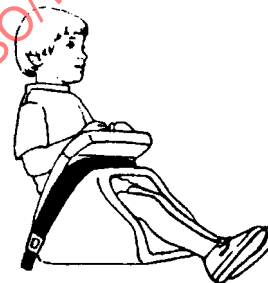
9.5 Boosters

9.5.1 General

There are two different types of boosters, which are normally used with different types of belt systems, and which are associated with very different child occupant kinematics. In addition, the second type may be equipped with a back for comfort, belt fit, and/or rear impact protection on lower rear vehicle seats. This feature is not, at this time, considered significant relative to front seat use with a deploying air bag.

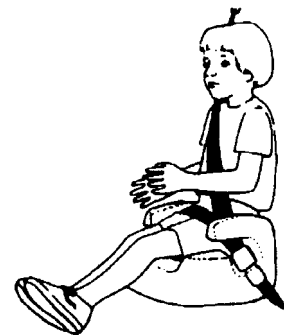
9.5.2 CRS configuration B1

Shield booster: anchored with a lap belt only across the front of the shield or through the base to the booster. The shoulder belt may follow the path of the lap belt or be routed behind the dummy. (Routing the shoulder belt across the dummy's chest is not recommended for this configuration.) Use with a three-year or six-year dummy.



9.5.3 CRS configuration B2

Belt-positioning booster: anchored along with the dummy with a lap and shoulder belt, using normal belt placement with the aid of belt-positioning guides. May have a high back-support structure with additional shoulder belt guides. Use with a three-year or six-year dummy.



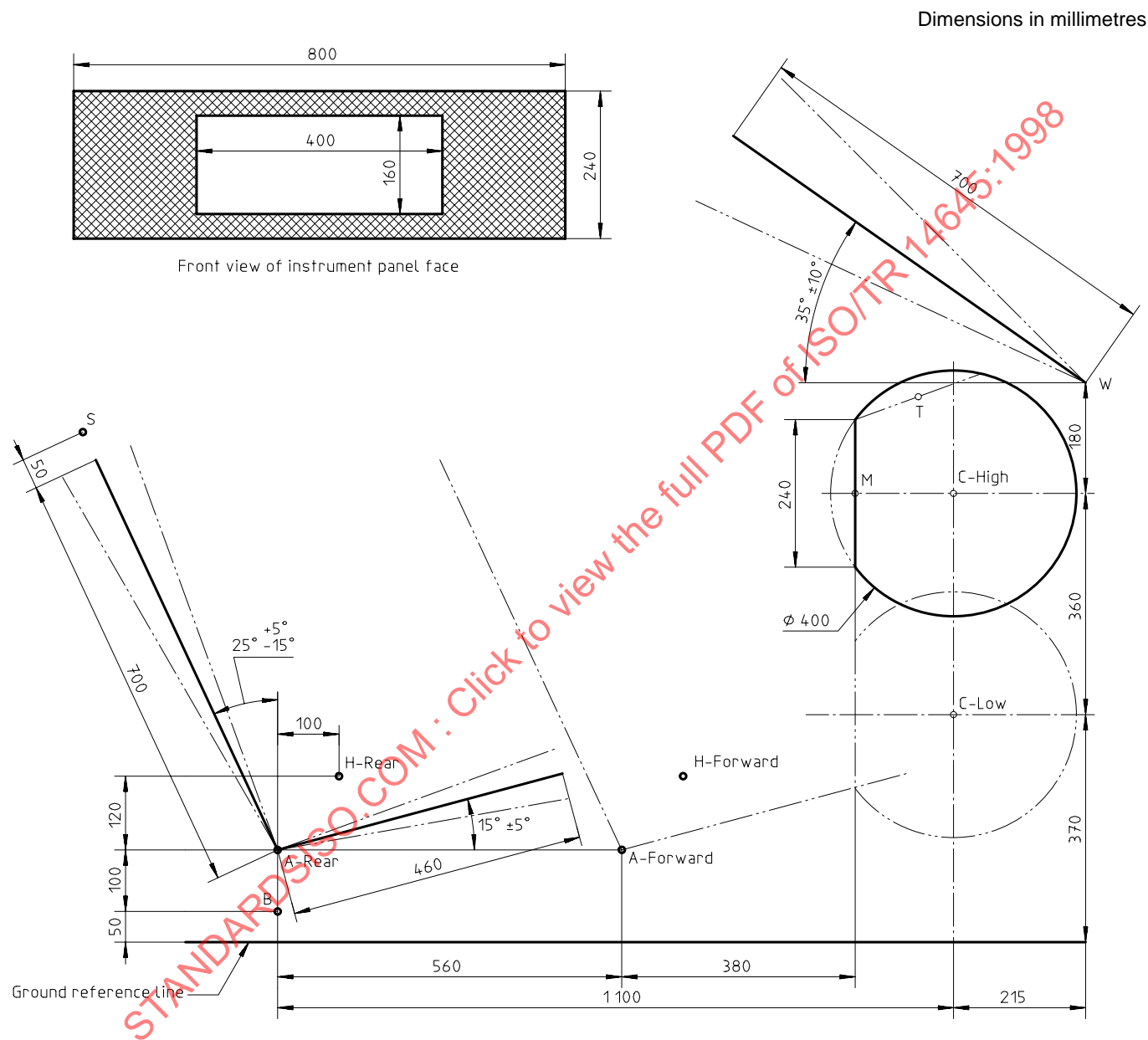
10 Primary dummy measurements

Dummy response measurements which are of primary importance for each combination of CRS configuration and air bag location are listed in table 1. Other potentially important post-impact factors are also indicated.

11 CRABI fixture

A schematic for a test fixture is shown in figure 3. This fixture has been designed to simulate the geometry of a range of vehicle/air bag systems, in order to facilitate the evaluation of CRSs with deploying air bags. The fixture includes a simulated partial instrument panel and a partial vehicle bench seat. The seat moves longitudinally (from A-rear to A-forward), and the instrument panel moves vertically (from C-high to C-low), so that a wide range of geometric relationships can be accommodated. The range-of-motion limits reflected in figure 3 are based on a manufacturer survey of April 1991.

The seat back and bottom cushions pivot independently within 20° and 10° ranges, respectively. Although only the surface of the seat back and bottom cushions are shown in the schematic, the seating foam and depth (150 mm) specified in FMVSS 213 are recommended. The width of the partial bench may vary, but 900 mm is recommended in order to accommodate both a right and a center seat position. The vertical centreline of the instrument panel should coincide with the centreline of the right seat position.



Key

- | | | | |
|---|--|---|--|
| A | Intersection of back and bottom cushions | M | Centre of air bag deployment at 0° (mid-mount) |
| B | Lap belt anchorage | S | Shoulder belt anchorage |
| C | Centre of instrument panel rotation | T | Centre of air bag deployment at 70° (top-mount) |
| H | Estimated H-point of fixture seat | W | Intersection between instrument panel and windshield |

Figure 3 — CRABI test fixture